



List 644

EXOMILL VC-10 CPM-EBD

SPEED FEED 1504	VC10	BR	30°			WELDON FLAT	STUB	REG	PACKED 1 PIECE
---------------------------	-------------	-----------	------------	--	--	--------------------	-------------	------------	--------------------------

Cutting Diameter Tolerance	
3/8" ≤ D ≤ 1-1/2"	+0.0011 / -0"



EDP Number			Diameter		Length of Cut	Overall Length	Shank Diameter	Number of Flutes
			D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)		
6440500		●	3/8	0.750	2.500	0.375	4	
6441100		●	1/2	1.250	3.250	0.500	4	
6441500		●	1/2	1.250	3.250	0.500	6	
6442100		●	5/8	1.625	3.750	0.625	4	
6442500		●	5/8	1.625	3.750	0.625	6	
6443100		●	3/4	1.625	3.875	0.750	4	
6443500		●	3/4	1.625	3.875	0.750	6	
6444100		●	7/8	1.875	4.125	0.875	4	
6444500		●	7/8	1.875	4.125	0.875	6	
6445100		●	1	2.000	4.500	1.000	4	
6445500		●	1	2.000	4.500	1.000	6	
6446100		●	1-1/4	2.000	4.500	1.250	4	
6446500		●	1-1/4	2.000	4.500	1.250	6	
6446200		●	1-1/2	2.000	4.500	1.250	4	
6446600		●	1-1/2	2.000	4.500	1.250	6	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum	Nickel Alloy	Titanium						
Low	Medium	High			300	400	17-4 PH					6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

